

**Table 3** – The results of sorption at a joint presence of metal ions

Metal ions	Removal, %	Adsorption capacity, mg/g
Cu (II)	25	2.5 10 <sup>-4</sup>
Pb (II)	30	11.4 10 <sup>-4</sup>
Cr (VI)	90	40.5 10 <sup>-4</sup>

### Conclusion

In the present work, synthesis of a sorbent based on chitosan and unithiol for the first time was reported. Analysis of the sorption characteristics of the obtained composite showed a significant increasing of adsorption. The removal degrees of Cu (II), Pb (II), and Cr (VI) ions were equal to 98%, 99% and 99%, respectively. It was found that the Langmuir isotherm better describes the sorption of Cu (II) ions than the Freundlich isotherm, which indicates the formation of a monomolecular sorption

layer. Freundlich isotherm displayed a better fitting model than Langmuir isotherm for adsorption of Pb (II) and Cr (VI). The kinetic process can be predicted by pseudo-first-order model and rate constants for Cu<sup>2+</sup> and Cr<sup>6+</sup> sorption were found to be 0.014 and 0.015 min<sup>-1</sup>, respectively at 25°C. Adsorption of Pb<sup>2+</sup> was followed second-order kinetics and rate constant were equal to 0.025 l mg<sup>-1</sup> min<sup>-1</sup>. The effect of sorbent on the joint presence of heavy metal ions showed high sorption properties respect to Cr (VI) ions. The removal degrees are Cr<sup>6+</sup> – 90%, Pb<sup>2+</sup>–30%, Cu<sup>2+</sup>–25%. The obtained results show that this material is a highly effective composite for the removal of toxic metal ions.

### Acknowledgments

This work was supported by the grant of Ministry of Education and Science of Republic of Kazakhstan 3444/GF4 “Scientific bases development of phosphorus-containing compounds obtained on the basis of technogenic mineral raw materials”.

### References

1. Saravanan D., Hemalatha R., Sudha P. N., Synthesis and characterization of cross linked chitin / bentonite polymer blend and adsorption studies of Cu (II) and Cr ( VI ) on chitin // *Der Pharma Chem.* – 2011. – 3(6). – P. 406–423.
2. Domszy J.G., Roberts G.A.F. Evaluation of infrared spectroscopic techniques for analysing chitosan // *Makromolekulare Chemie.* – 1985. – 186(8). – P. 1671–1677.
3. Raghavendra G. M., Jung J., Kim D., J. Seo Chitosan-mediated synthesis of flowery-CuO , and its antibacterial and catalytic properties // *Carbohydr. Polym.* – 2017. – 172. – P.78–84.
4. Gyliene O., Binkiene R., Baranauskas M., Mordas G., Plauškaite K., and Ulevičius V. Influence of dissolved oxygen on Fe(II) and Fe(III) sorption onto chitosan // *Colloids Surfaces A Physicochem. Eng. Asp.* – 2014. – 461(1). – P. 151–157.
5. Wang Jianlong, Chen Can Chitosan-based biosorbents: Modification and application for biosorption of heavy metals and radionuclides // *Bioresour. Technol.* – 2014. – 160. – P. 136–140.
6. Bingjie Liu, Dongfeng Wang, Guangli Yu, Xianghong Meng Adsorption of heavy metal ions, dyes and proteins by chitosan composites and derivatives – a review // *J. Ocean Univ. China.* – 2013. – 12. – P. 500–508.
7. Popuri S. R., Vijaya Y., Boddu V. M., Abburi K. Adsorptive removal of copper and nickel ions from water using chitosan coated PVC beads // *Bioresour. Technol.* – 2009. – 100. – P. 194–199.
8. Rinaudo M. Chitin and chitosan: properties and applications // *Prog. Polym. Sci.* – 2006. – 31. – P. 603–632.
9. Solovtsova O.V., Grankina T.Y., Krasilnikova O.K., Serebriakova N.V., Shinkarev S. M. Absorption methods of copper cations using lyophilized chitosan // *Prot. Met. Phys. Chem. Surfaces.* – 2009. – 45(1). – P. 36–41.
10. Wan Ngah W., Teong L., Hanafiah M. Adsorption of dyes and heavy metal ions by chitosan composites: a review // *Carbohydr. Polym.* – 2011. – 83(4). P. 1446–1456.
11. Tran H.V., Tran L.D., Nguyen T.N. Preparation of chitosan/magnetite composite beads and their application for removal of Pb(II) and Ni(II) from aqueous solution // *Material Sci. and Eng.* – 2010. – 30. – P. 304–310.
12. Sun X., Peng B., Ji Y., Chen J., Li D. Chitosan(chitin)/cellulose composite biosorbents prepared using ionic liquid for heavy metal ions adsorption // *Separations.* – 2008. – 55. – P. 2062–2069.
13. Kalyania S., Ajitha Priyaa J., Srinivasa Rao P., Krishnaiah A. Removal of copper and nickel from aqueous solutions using chitosan coated on perlite as biosorbent // *Separation Sci. and Technol.* – 2000. – 40. – P. 1483–1495.
14. Vijayaa Y., Popurib S.R., Bodduc V.M., Krishnaiaha A. Modified chitosan and calcium alginate biopolymer sorbents for removal of nickel (II) through adsorption // *Carbohydr. Polym.* – 2008. – 72. – P. 261–271.